## **Pro**Ficient

## **Branson X-Port Quick Start**

Thank you for your interest in Branson X-Port. The following steps will guide you through the software installation process so that you can examine the software. For more information, please refer to the *Branson X-Port Module User's Guide* included with the CD.

- Insert the Branson X-Port CD into the computer's CD-ROM drive. The Branson X-Port page opens.
- 2. In the InfinityQS Software page, click the latest Branson X-Port Build link, and run the Branson X-Port installer, following the screen instructions to install Branson X-Port.



- **3.** When finished installing, start Branson X-Port by double clicking the **Branson X-Port** link on the desktop. Branson X-Port opens, prompting you for registration information.
- **4.** In the **Registration Information** dialog box, type your user name and company name, and then click **OK**. The **Registration** dialog box opens.
- 5. In the **Registration** dialog box, click the **2. Register Purchased Copy** radio button, and then click **OK**. The **Registration Number** dialog box opens.







- **6.** In the **Registration Number** dialog box, type your registration number (available on the Branson X-Port CD jacket), and then click **OK**. The **License Number** dialog box opens.
- 7. In the License Number dialog box, click the www.infinityqs.com/license.html button. The User Information page opens.

**Note:** If you do not have an internet connection, please contact InfinityQS technical support at (877) 772-7978 or (703) 961-0200.

- **8.** Follow the instructions to complete your registration process.
- **9.** When finished registering, configure the equipment settings in the **Equipment Settings** dialog box.
  - **a.** In the **Name** field, type the name that you are assigning to the welder.
  - **b.** In the **Communication Source** field, click the pull-down list and then click *Ethernet TCP/IP* or *RS-232*. For more information, please see the *Branson X-Port Module User's Guide*.
  - **C.** In the **IP Address** field, type the IP address assigned to the welder. For more information, please see the *Branson X-Port Module User's Guide*.
  - **d.** In the **IP Port** field, type 4000.
- **10.** When finished, click **OK**. The **Equipment Settings** dialog box closes.

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## **BRANSON X-PORT QUICK START**

- **11.** In Branson X-Port, set the **Part** and **Characteristics** for the desired welders, and then click the **Start** button.
- **12.** Begin collecting data. Branson X-Port displays the characteristic distribution.

Pranson X-Port					
Elle Configuration Help					
Welder #1   Welder #2   Welder #4					
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6. Parc J	<u>2001</u>				
Characteristics r134.1990 Joules 161.0598- Last Value	Weld #: Alarm Code				
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2 Peak Power  14.5692 14.5692					
r2.2315 inches 2.7077 -	4: -S Col Dist Limit 4: Trigger > End Force				
2. Total Absolute	3: No Amplitude Step 0: +S Pk Power Limit				
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